

**Air-Conditioners
INDOOR UNIT****PEFY-W20,25,32,40,50,63,71,80,100,125VMA-A
PEFY-W20,25,32,40,50,63,71,80,100,125VMAL-A
PEFY-W20,25,32,40,50,63,71,80,100,125VMA2-A****INSTALLATION MANUAL**

For safe and correct use, please read this installation manual thoroughly before installing the air-conditioner unit.

INSTALLATIONSHANDBUCH

Zum sicheren und ordnungsgemäßen Gebrauch der Klimageräte das Installationshandbuch gründlich durchlesen.

MANUEL D'INSTALLATION

Veuillez lire le manuel d'installation en entier avant d'installer ce climatiseur pour éviter tout accident et vous assurer d'une utilisation correcte.

INSTALLATIEHANDLEIDING

Voor een veilig en juist gebruik moet u deze installatiehandleiding grondig doorlezen voordat u de airconditioner installeert.

MANUAL DE INSTALACIÓN

Para un uso seguro y correcto, lea detalladamente este manual de instalación antes de montar la unidad de aire acondicionado.

MANUALE DI INSTALLAZIONE

Per un uso sicuro e corretto, leggere attentamente questo manuale di installazione prima di installare il condizionatore d'aria.

ΕΓΧΕΙΡΙΔΙΟ ΟΔΗΓΙΩΝ ΕΓΚΑΤΑΣΤΑΣΗΣ

Για ασφάλεια και σωστή χρήση, παρακαλείστε διαβάσετε προσεκτικά αυτό το εγχειρίδιο εγκατάστασης πριν αρχίσετε την εγκατάσταση της μονάδας κλιματισμού.

MANUAL DE INSTALAÇÃO

Para segurança e utilização correctas, leia atentamente este manual de instalação antes de instalar a unidade de ar condicionado.

INSTALLATIONS MANUAL

Læs venligst denne installationsmanual grundigt, før De installerer airconditionanlægget, af hensyn til sikker og korrekt anvendelse.

INSTALLATIONSHANDBOK

Läs den här installationshandboken noga innan luftkonditioneringsenheten installeras, för säker och korrekt användning.

MONTAJ ELKİTABI

Emniyetli ve doğru biçimde nasıl kullanılacağını öğrenmek için lütfen klima cihazını monte etmeden önce bu elkitabını dikkatle okuyunuz.

РУКОВОДСТВО ЗА МОНТАЖ

За безопасна и правилна употреба, моля, прочетете внимателно това ръководство преди монтажа на климатизатора.

PODRECZNIK INSTALACJI

W celu bezpiecznego i poprawnego korzystania należy przed zainstalowaniem klimatyzatora dokładnie zapoznać się z niniejszym podręcznikiem instalacji.

INSTALLASJONSHÅNDBOK

For sikker og riktig bruk, skal du lese denne installasjonshåndboken nøye før du installerer klimaanlegget.

РУКОВОДСТВО ПО УСТАНОВКЕ

Для осторожного и правильного использования прибора необходимо тщательно ознакомиться с данным руководством по установке до выполнения установки кондиционера.

PŘÍRUČKA K INSTALACI

V zájmu bezpečného a správného používání si před instalací klimatizační jednotky důkladně pročtěte tuto příručku k instalaci.

NÁVOD NA INŠTALÁCIU

Pre bezpečné a správne použitie si pred inštalovaním klimatizačnej jednotky, prosím, starostlivo prečítajte tento návod na inštaláciu.

TELEPÍTÉSI KÉZIKÖNYV

A biztonságos és helyes használatához, kérjük, olvassa el alaposan ezt a telepítési kézikönyvet, mielőtt telepítené a légkondicionáló egységet.

PRIROČNIK ZA NAMESTITEV

Za varno in pravilno uporabo pred namestitvijo klimatske naprave skrbno preberite priročnik za namestitev.

MANUAL CU INSTRUCTIUNI DE INSTALARE

Pentru o utilizare corectă și sigură, vă rugăm să citiți cu atenție acest manual înainte de a instala unitatea de aer condiționat.

PRIRUČNIK ZA UGRADNJU

Radi sigurne i ispravne uporabe, temeljito pročítajte ovaj priručnik prije ugradnje klimatizacijskog uređaja.

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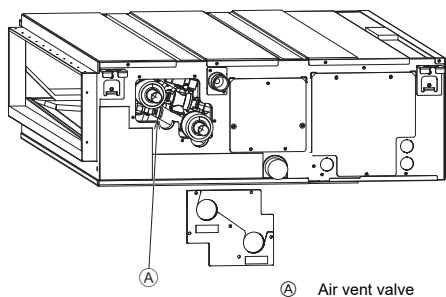
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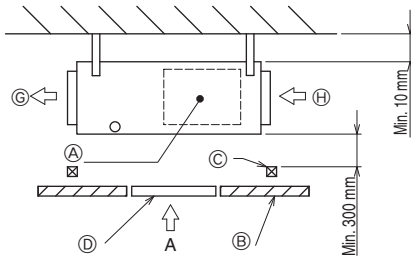
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[Fig. 1.4.1]



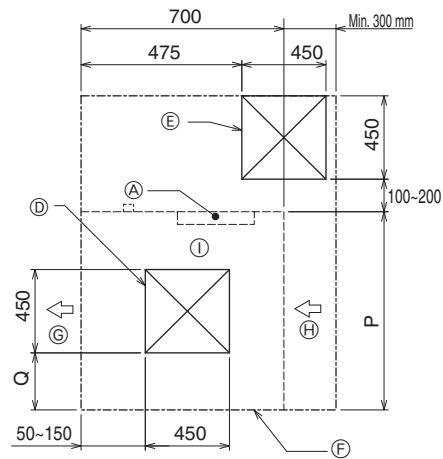
[Fig. 3.2.1]



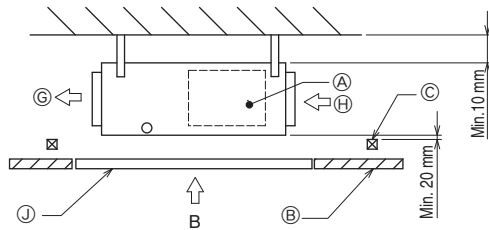
[Fig. 3.2.2]

(Viewed from the direction of the arrow A)

(Unit: mm)

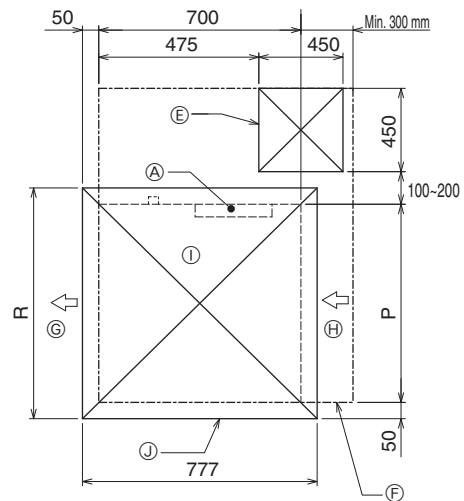


[Fig. 3.2.3]



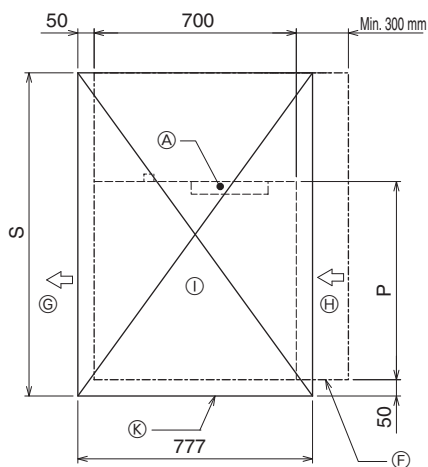
[Fig. 3.2.4]

(Viewed from the direction of the arrow B)



[Fig. 3.2.5]

(Viewed from the direction of the arrow B)



- (A) Electric box
- (B) Ceiling
- (C) Ceiling beam
- (D) Access door 2 (450 mm x 450 mm)
- (E) Access door 1 (450 mm x 450 mm)
- (F) Maintenance access space
- (G) Supply air
- (H) Intake air
- (I) Bottom of indoor unit
- (J) Access door 3
- (K) Access door 4

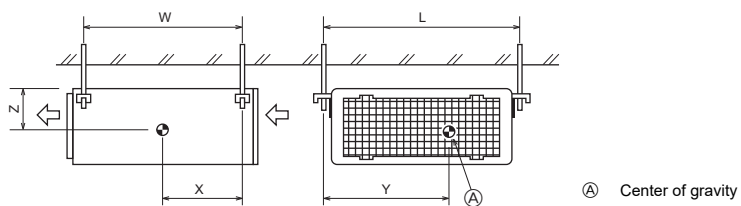
(mm)

Model	P	Q	R	S
PEFY-W20-32VMA(L)-A	700	50-150	800	1300
PEFY-W40VMA(L)-A	900	150-250	1000	1500
PEFY-W50-80VMA(L)-A	1100	250-350	1200	1700
PEFY-W100-125VMA(L)-A	1400	400-500	1500	2000
PEFY-W20-40VMA2-A	1100	250-350	1200	1700
PEFY-W50-125VMA2-A	1600	500-600	1700	2200

4

4.1

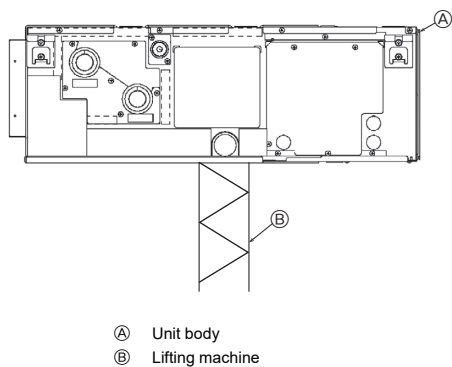
[Fig. 4.1.1]



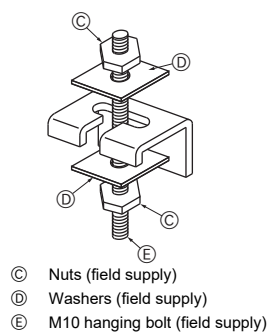
5

5.1

[Fig. 5.1.1]



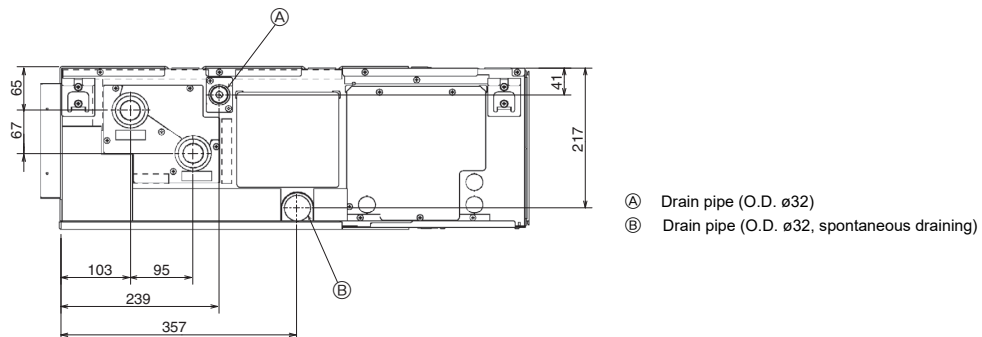
[Fig. 5.1.2]



6

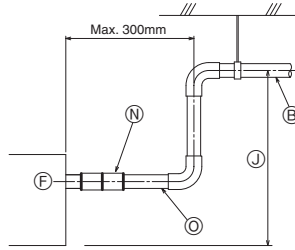
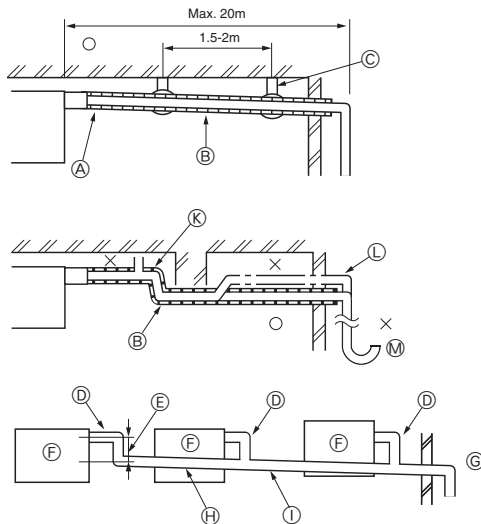
6.2

[Fig. 6.2.1]



6.3

[Fig. 6.3.1]



- Correct piping
- × Wrong piping
- A Insulation (9 mm or more)
- B Downward slope (1/100 or more)
- C Support metal
- K Air bleeder
- L Raised
- M Odor trap

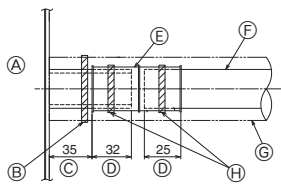
Grouped piping

- D O. D. ø32 PVC TUBE
- E Make it as large as possible. About 10 cm.
- F Indoor unit
- G Make the piping size large for grouped piping.
- H Downward slope (1/100 or more)
- I O. D. ø38 PVC TUBE for grouped piping.
(9 mm or more insulation)

PEFY-W·VMA(2) model

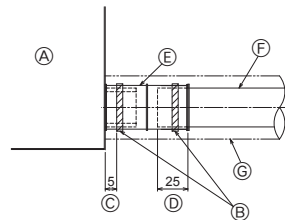
- J Up to 700 mm
- N Drain socket (accessory)
- O Horizontal or slightly upgradient

[Fig. 6.3.2]



- A Indoor unit
- B Tie band (accessory)
- C Visible part
- D Insertion margin
- E Drain socket (accessory)
- F Drain pipe (O.D. ø32 PVC TUBE, field supply)
- G Insulating material (field supply)
- H Tie band (accessory)

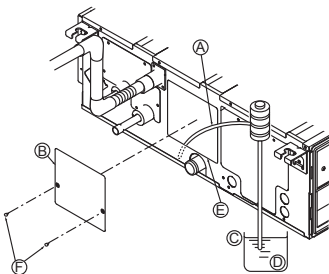
[Fig. 6.3.3]



- A Indoor unit
- B Tie band (accessory)
- C Band fixing part
- D Insertion margin
- E Drain socket (accessory)
- F Drain pipe (O.D. ø32 PVC TUBE, field supply)
- G Insulating material (field supply)

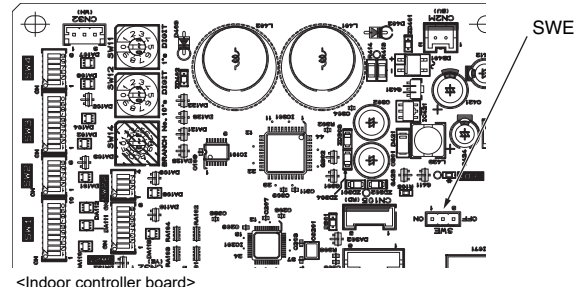
6.4

[Fig. 6.4.1]



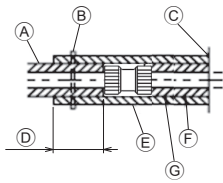
- A Insert pump's end 2 to 4 cm.
- B Remove the water supply port.
- C About 2500 cc
- D Water
- E Filling port
- F Screw

[Fig. 6.4.2]



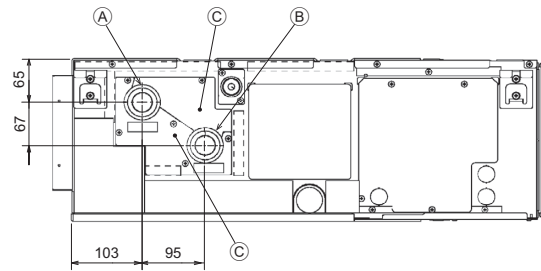
<Indoor controller board>

[Fig. 7.3.1]



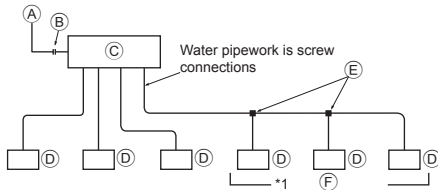
- (A) Locally procured insulating material for pipes
 (B) Bind here using band or tape.
 (C) Do not leave any opening.
 (D) Lap margin: more than 40 mm
 (E) Insulating material (field supply)
 (F) Unit side insulating material
 (G) Depending on the type of joint selected, a gap may be left between the pipe cover on the unit side and the joint. If this is the case, fill the gap with another pipe cover (not supplied).

[Fig. 7.3.2]



- (A) Water pipe: To HBC/hydro unit
 (B) Water pipe: From HBC/hydro unit
 (C) Pipe-holding sheet metal

[Fig. 7.3.3]

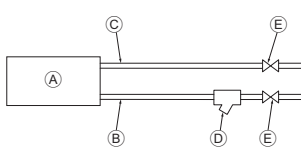


- (A) To outdoor unit
 (B) End connection (brazing)
 (C) HBC unit
 (D) Indoor unit
 (E) Twinning pipe (field supply)
 (F) Up to three units for 1 branch hole; total capacity: below 80 (but in same mode, cooling/heating)

Note:***1. Connection of multiple indoor units with one connection (or joint pipe)**

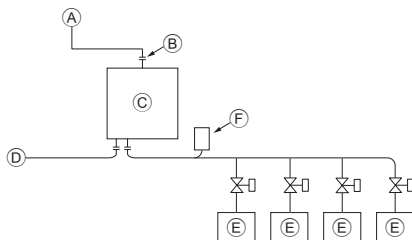
- Total capacity of connectable indoor units: Less than 80
- Number of connectable indoor units: Maximum 3 Sets
- Selection of water piping
 Select the size according to the total capacity of indoor units to be installed downstream.
- Please group units that operate on 1 branch.

[Fig. 7.3.4]



- (A) Indoor unit
 (B) Water pipe: From HBC/hydro unit.
 (C) Water pipe: To HBC/hydro unit
 (D) Strainer (40 mesh or more) (field supply)
 (E) Shut off valve (field supply)

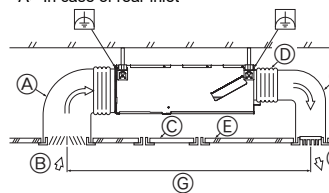
[Fig. 7.3.5]



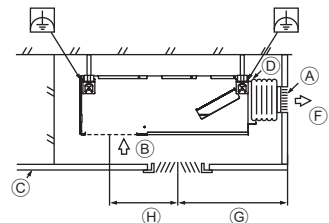
- (A) To outdoor unit
 (B) End connection
 (C) Hydro unit
 (D) To main piping
 (E) Indoor unit
 (F) Auto air vent valve (Highest point on the water pipe) (supplied)

[Fig. 8.0.1]

<A> In case of rear inlet

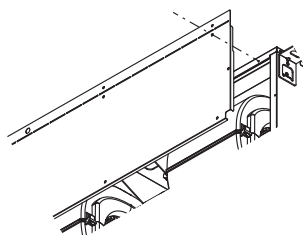


 In case of bottom inlet

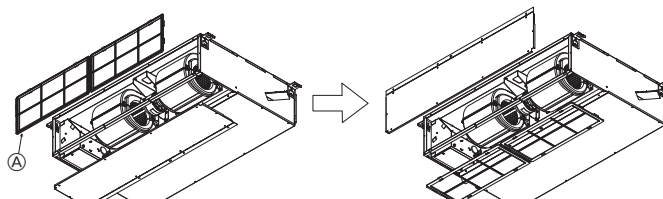


- (A) Duct
- (B) Air inlet
- (C) Access door
- (D) Canvas duct
- (E) Ceiling surface
- (F) Air outlet
- (G) Leave distance enough to prevent short cycle
- (H) Min. 200 mm

[Fig. 8.0.3]

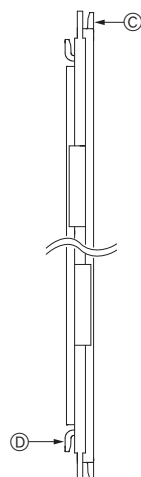


[Fig. 8.0.2]



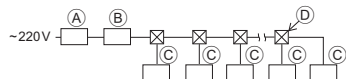
- (A) Filter
- (B) Bottom plate

[Fig. 8.0.4]



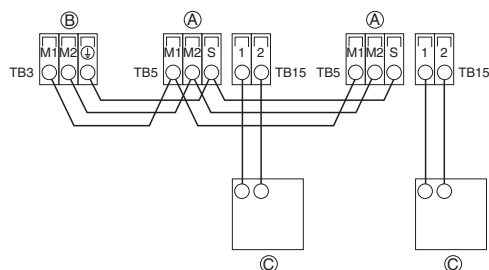
- (C) Nail for the bottom inlet
- (D) Nail for the rear inlet

[Fig. 9.1.1]

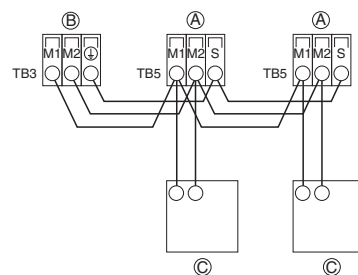


- (A) Ground-fault interrupter
- (B) Local switch/Wiring breaker
- (C) Indoor unit
- (D) Pull box

[Fig. 9.2.1]



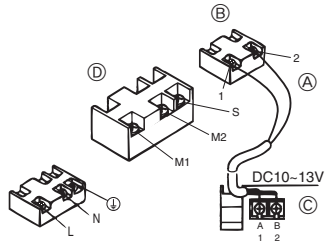
[Fig. 9.2.2]



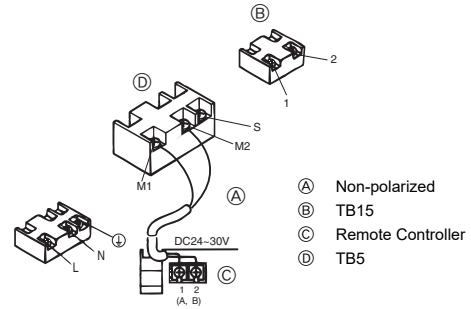
- (A) Terminal block for indoor transmission cable
- (B) Terminal block for outdoor transmission cable
- (C) Remote controller

9.2

[Fig. 9.2.3]



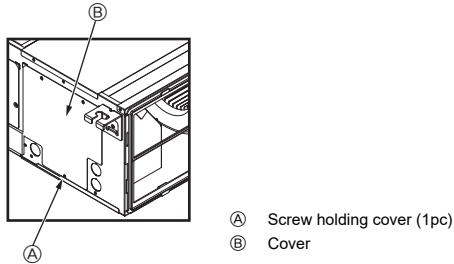
[Fig. 9.2.4]



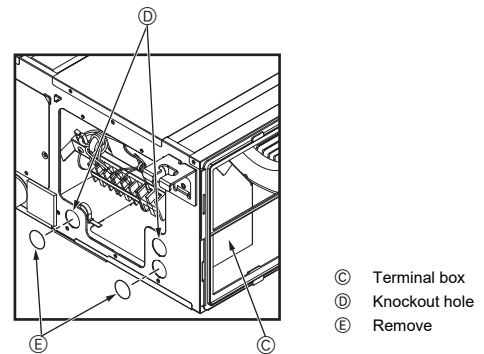
- (A) Non-polarized
- (B) TB15
- (C) Remote Controller
- (D) TB5

9.3

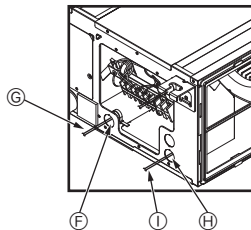
[Fig. 9.3.1]



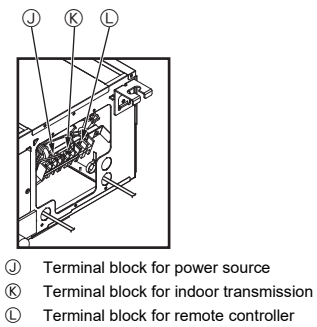
[Fig. 9.3.2]



[Fig. 9.3.3]



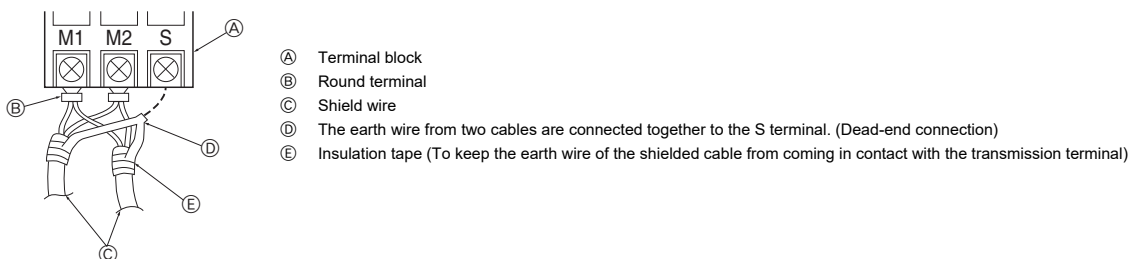
[Fig. 9.3.4]



- (F) Use PG bushing to keep the weight of the cable and external force from being applied to the power supply terminal connector. Use a cable tie to secure the cable.
- (G) Power source wiring
- (H) Use ordinary bushing
- (I) Transmission wiring

- (J) Terminal block for power source
- (K) Terminal block for indoor transmission
- (L) Terminal block for remote controller

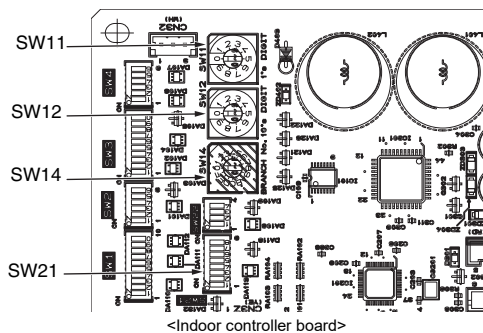
[Fig. 9.3.5]



- (A) Terminal block
- (B) Round terminal
- (C) Shield wire
- (D) The earth wire from two cables are connected together to the S terminal. (Dead-end connection)
- (E) Insulation tape (To keep the earth wire of the shielded cable from coming in contact with the transmission terminal)

9.5

[Fig. 9.5.1]



<Indoor controller board>

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1. Safety precautions

1.1. Before installation and electric work






- ▶ Before installing the unit, make sure you read all the "Safety precautions".
- ▶ The "Safety precautions" provide very important points regarding safety. Make sure you follow them.

Symbols used in the text


 **Warning:**
Describes precautions that should be observed to prevent danger of injury or death to the user.

 **Caution:**
Describes precautions that should be observed to prevent damage to the unit.

Symbols used in the illustrations

-  : Indicates an action that must be avoided.
-  : Indicates that important instructions must be followed.
-  : Indicates a part which must be grounded.
-  : Indicates that caution should be taken with rotating parts. (This symbol is displayed on the main unit label.) <Color: yellow>
-  : Beware of electric shock (This symbol is displayed on the main unit label.) <Color: yellow>

 **Warning:**
Carefully read the labels affixed to the main unit.

-  **Warning:**
 - **Ask the dealer or an authorized technician to install the air conditioner.**
 - Improper installation by the user may result in water leakage, electric shock, or fire.
 - **Install the air unit at a place that can withstand its weight.**
 - Inadequate strength may cause the unit to fall down, resulting in injuries.
 - **Use the specified cables for wiring. Make the connections securely so that the outside force of the cable is not applied to the terminals.**
 - Inadequate connection and fastening may generate heat and cause a fire.
 - **Prepare for typhoons and other strong winds and earthquakes and install the unit at the specified place.**
 - Improper installation may cause the unit to topple and result in injury.
 - **Always use an air cleaner, humidifier, electric heater, and other accessories specified by Mitsubishi Electric.**
 - Ask an authorized technician to install the accessories. Improper installation by the user may result in water leakage, electric shock, or fire.
 - **Never repair the unit. If the air conditioner must be repaired, consult the dealer.**
 - If the unit is repaired improperly, water leakage, electric shock, or fire may result.
 - **Do not touch the heat exchanger fins.**
 - Improper handling may result in injury.
 - **When handling this product, always wear protective equipment.**
EG: Gloves, full arm protection namely boiler suit, and safety glasses.
 - Improper handling may result in injury.
 - **Install the air conditioner according to this Installation Manual.**
 - If the unit is installed improperly, water leakage, electric shock, or fire may result.

- **Have all electric work done by a licensed electrician according to "Electric Facility Engineering Standard" and "Interior Wire Regulations" and the instructions given in this manual and always use a special circuit.**
 - If the power source capacity is inadequate or electric work is performed improperly, electric shock and fire may result.
- **Keep the electric parts away from water (washing water etc.).**
 - It might result in electric shock, catching fire or smoke.
- **Securely install the outdoor unit terminal cover (panel).**
 - If the terminal cover (panel) is not installed properly, dust or water may enter the outdoor unit and fire or electric shock may result.
- **When moving and reinstalling the air conditioner, consult the dealer or an authorized technician.**
 - If the air conditioner is installed improperly, water leakage, electric shock, or fire may result.
- **Do not reconstruct or change the settings of the protection devices.**
 - If the pressure switch, thermal switch, or other protection device is shorted and operated forcibly, or parts other than those specified by Mitsubishi Electric are used, fire or explosion may result.
- **To dispose of this product, consult your dealer.**
- **Do not use a leak detection additive.**
- **If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.**
- **This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.**
- **Children should be supervised to ensure that they do not play with the appliance.**
- **The installer and system specialist shall secure safety against leakage according to local regulation or standards.**
 - The instructions in this manual may be applicable if local regulation are not available.
- **Pay a special attention to the place, such as a basement, etc. where refrigeration gas can stay, since refrigeration is heavier than the air.**
- **This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.**

1.2. Before getting installed

⚠ Caution:

- **Do not install the unit where combustible gas may leak.**
 - If the gas leaks and accumulates around the unit, an explosion may result.
- **Do not use the air conditioner where food, pets, plants, precision instruments, or artwork are kept.**
 - The quality of the food, etc. may deteriorate.
- **Do not use the air conditioner in special environments.**
 - Oil, steam, sulfuric smoke, etc. can significantly reduce the performance of the air conditioner or damage its parts.
- **When installing the unit in a hospital, communication station, or similar place, provide sufficient protection against noise.**
 - The inverter equipment, private power generator, high-frequency medical equipment, or radio communication equipment may cause the air conditioner to operate erroneously, or fail to operate. On the other hand, the air conditioner may affect such equipment by creating noise that disturbs medical treatment or image broadcasting.
- **Do not install the unit on a structure that may cause leakage.**
 - When the room humidity exceeds 80% or when the drain pipe is clogged, condensation may drip from the indoor unit. Perform collective drainage work together with the outdoor unit, as required.
- **The indoor models should be installed the ceiling over than 2.5 m from floor.**

1.3. Before getting installed (moved) - electrical work

⚠ Caution:

- **Ground the unit.**
 - Do not connect the ground wire to gas or water pipes, lightning rods, or telephone ground lines. Improper grounding may result in electric shock.
- **Install the power cable so that tension is not applied to the cable.**
 - Tension may cause the cable to break and generate heat and cause a fire.
- **Install an leak circuit breaker, as required.**
 - If an leak circuit breaker is not installed, electric shock may result.
- **Use power line cables of sufficient current carrying capacity and rating.**
 - Cables that are too small may leak, generate heat, and cause a fire.
- **Use only a circuit breaker and fuse of the specified capacity.**
 - A fuse or circuit breaker of a larger capacity or a steel or copper wire may result in a general unit failure or fire.
- **Do not wash the air conditioner units.**
 - Washing them may cause an electric shock.
- **Be careful that the installation base is not damaged by long use.**
 - If the damage is left uncorrected, the unit may fall and cause personal injury or property damage.

- **Install the drain piping according to this Installation Manual to ensure proper drainage. Wrap thermal insulation around the pipes to prevent condensation.**
 - Improper drain piping may cause water leakage and damage to furniture and other possessions.
- **Be very careful about product transportation.**
 - Only one person should not carry the product if it weighs more than 20 kg.
 - Some products use PP bands for packaging. Do not use any PP bands for a means of transportation. It is dangerous.
 - Do not touch the heat exchanger fins. Doing so may cut your fingers.
 - When transporting the outdoor unit, suspend it at the specified positions on the unit base. Also support the outdoor unit at four points so that it cannot slip sideways.
- **Safely dispose of the packing materials.**
 - Packing materials, such as nails and other metal or wooden parts, may cause stabs or other injuries.
 - Tear apart and throw away plastic packaging bags so that children will not play with them. If children play with a plastic bag which was not torn apart, they face the risk of suffocation.

1.4. Before starting the test run

⚠ Caution:

- **Turn on the power at least 12 hours before starting operation.**
 - Starting operation immediately after turning on the main power switch can result in severe damage to internal parts. Keep the power switch turned on during the operational season.
- **Do not touch the switches with wet fingers.**
 - Touching a switch with wet fingers can cause electric shock.
- **Do not operate the air conditioner with the panels and guards removed.**
 - Rotating, hot, or high-voltage parts can cause injuries.
- **Do not turn off the power immediately after stopping operation.**
 - Always wait at least five minutes before turning off the power. Otherwise, water leakage and trouble may occur.
- **When water has been supplied to the water pipework, purge the system of air. The details of air purging can be found separately in the water circuit maintenance manual.**
 - Details are described in section [9] "Instructions for debris removal operation" under chapter IX Troubleshooting in the Service Handbook for the HBC.
 - Refer to Fig. 1.4.1 for the position of the air vent valve on the indoor unit.

[Fig. 1.4.1] (P.2)

Ⓐ Air vent valve

2. Indoor unit accessories

The unit is provided with the following accessories:

Part No.	Accessories	Qty
1	Insulation pipe	1
2	Tie band	3
3	Drain socket	1
4	Washer	8
5	Installation manual	1
6	Operation manual	1

3. Selecting an installation site

- Select a site with sturdy fixed surface sufficiently durable against the weight of unit.
- Before installing unit, the routing to carry in unit to the installation site should be determined.
- Select a site where the unit is not affected by entering air.
- Select a site where the flow of supply and return air is not blocked.
- Select a site where water piping can easily be led to the outside.
- Select a site which allows the supply air to be distributed fully in room.
- Do not install unit at a site with oil splashing or steam in much quantity.
- Do not install unit at a site where combustible gas may generate, flow in, stagnate or leak.
- Do not install unit at a site where equipment generating high frequency waves (a high frequency wave welder for example) is provided.
- Do not install unit at a site where fire detector is located at the supply air side. (Fire detector may operate erroneously due to the heated air supplied during heating operation.)
- When special chemical product may scatter around such as site chemical plants and hospitals, full investigation is required before installing unit. (The plastic components may be damaged depending on the chemical product applied.)
- If the unit is run for long hours when the air above the ceiling is at high temperature/ high humidity (dew point above 26 °C), due condensation may be produced in the indoor unit. When operating the units in this condition, add insulation material (10-20 mm) to the entire surface of the indoor unit to avoid due condensation.

3.1. Install the indoor unit on a ceiling strong enough to sustain its weight

Warning:
The unit must be securely installed on a structure that can sustain its weight. If the unit is mounted on an unstable structure, it may fall down causing injuries.

3.2. Securing installation and service space

Secure enough access space to allow for the maintenance, inspection, and replacement of the motor, fan, drain pump, heat exchanger, and electric box in one of the following ways.

Select an installation site for the indoor unit so that its maintenance access space will not be obstructed by beams or other objects.

- (1) When a space of 300 mm or more is available below the unit between the unit and the ceiling (Fig. 3.2.1)
 - Create access door 1 and 2 (450 x 450 mm each) as shown in Fig. 3.2.2. (Access door 2 is not required if enough space is available below the unit for a maintenance worker to work in.)
- (2) When a space of less than 300 mm is available below the unit between the unit and the ceiling (At least 20 mm of space should be left below the unit as shown in Fig. 3.2.3.)
 - Create access door 1 diagonally below the electric box and access door 3 below the unit as shown in Fig. 3.2.4.
 - or
 - Create access door 4 below the electric box and the unit as shown in Fig. 3.2.5.

[Fig. 3.2.1] (P.3)

[Fig. 3.2.2] (Viewed from the direction of the arrow A) (P.3)

[Fig. 3.2.3] (P.3)

[Fig. 3.2.4] (Viewed from the direction of the arrow B) (P.3)

[Fig. 3.2.5] (Viewed from the direction of the arrow B) (P.3)

- | | |
|-----------------------------------|-----------------------------------|
| Ⓐ Electric box | Ⓔ Ceiling |
| Ⓒ Ceiling beam | Ⓕ Access door 2 (450 mm x 450 mm) |
| Ⓔ Access door 1 (450 mm x 450 mm) | Ⓖ Maintenance access space |
| Ⓔ Supply air | Ⓗ Intake air |
| Ⓕ Bottom of indoor unit | Ⓙ Access door 3 |
| Ⓕ Access door 4 | |

3.3. Combining indoor units with outdoor units

For combining indoor units with outdoor units, refer to the outdoor unit installation manual.

4. Fixing hanging bolts

4.1. Fixing hanging bolts

[Fig. 4.1.1] (P.4)

Ⓐ Center of gravity

(Give site of suspension strong structure.)

Hanging structure

- Ceiling: The ceiling structure varies from building to one another. For detailed information, consult your construction company.
 - If necessary, reinforce the hanging bolts with anti-quake supporting members as countermeasures against earthquakes.
- * Use M10 for hanging bolts and anti-quake supporting members (field supply).

Center of gravity and Product Weight

Model name	W	L	X	Y	Z	Product Weight (kg)
PEFY-W20VMA(L)-A	643	754	330	300	130	22 (21)
PEFY-W25VMA(L)-A	643	754	330	300	130	22 (21)
PEFY-W32VMA(L)-A	643	754	330	300	130	22 (21)
PEFY-W40VMA(L)-A	643	954	340	375	130	26 (25)
PEFY-W50VMA(L)-A	643	1154	325	525	130	30 (29)
PEFY-W63VMA(L)-A	643	1154	325	525	130	30 (29)
PEFY-W71VMA(L)-A	643	1154	325	525	130	30 (29)
PEFY-W80VMA(L)-A	643	1154	325	525	130	30 (29)
PEFY-W100VMA(L)-A	643	1454	330	675	130	37 (36)
PEFY-W125VMA(L)-A	643	1454	330	675	130	38 (37)
PEFY-W20VMA2-A	643	1154	325	525	130	30
PEFY-W25VMA2-A	643	1154	325	525	130	30
PEFY-W32VMA2-A	643	1154	325	525	130	30
PEFY-W40VMA2-A	643	1154	325	525	130	30
PEFY-W50VMA2-A	643	1654	332	725	130	42
PEFY-W63VMA2-A	643	1654	332	725	130	42
PEFY-W71VMA2-A	643	1654	332	725	130	42
PEFY-W80VMA2-A	643	1654	332	725	130	42
PEFY-W100VMA2-A	643	1654	332	725	130	42
PEFY-W125VMA2-A	643	1654	332	725	130	42

5. Installing the unit

5.1. Hanging the unit body

- ▶ Bring the indoor unit to an installation site as it is packed.
- ▶ To hang the indoor unit, use a lifting machine to lift and pass through the hanging bolts.

[Fig. 5.1.1] (P.4)

- Ⓐ Unit body
- Ⓑ Lifting machine

[Fig. 5.1.2] (P.4)

- Ⓒ Nuts (field supply)
- Ⓓ Washers (field supply)
- Ⓔ M10 hanging bolt (field supply)

5.2. Confirming the unit's position and fixing hanging bolts

- ▶ Ensure that the hanging bolt nuts are tightened to fix the hanging bolts.
- ▶ To ensure that drain is discharged, be sure to hang the unit at level using a level.

⚠ Caution:

Install the unit in horizontal position. If the side with drain port is installed higher, water leakage may be caused.

6. Connecting drain pipe

To avoid dew drops, provide sufficient antisweating and insulating work to the refrigerant and drain pipes.

6.1. Drain pipe specifications

Drain pipe	O.D. ø 32
------------	-----------

6.2. Drain pipe

[Fig. 6.2.1] (P.4)

- Ⓐ Drain pipe (O.D. ø32)
- Ⓑ Drain pipe (O.D. ø32, spontaneous draining)

6.3. Drain piping work

- Ensure that the drain piping is downward (pitch of more than 1/100) to the outdoor (discharge) side. Do not provide any trap or irregularity on the way.
- Ensure that any cross-wise drain piping is less than 20 m (excluding the difference of elevation). If the drain piping is long, provide metal braces to prevent it from waving. Never provide any air vent pipe. Otherwise drain may be ejected.
- Use a hard vinyl chloride pipe VP-25 (with an external diameter of 32 mm) for drain piping.
- Ensure that collected pipes are 10 cm lower than the unit body's drain port.
- Do not provide any odor trap at the drain discharge port.
- Put the end of the drain piping in a position where no odor is generated.
- Do not put the end of the drain piping in any drain where ionic gases are generated.

[Fig. 6.3.1] (P.5)

- Correct piping
- × Wrong piping
- Ⓐ Insulation (9 mm or more)
- Ⓑ Downward slope (1/100 or more)
- Ⓒ Support metal
- Ⓚ Air bleeder
- Ⓛ Raised
- Ⓜ Odor trap

Grouped piping

- Ⓓ O. D. ø32 PVC TUBE
- Ⓔ Make it as large as possible. About 10 cm.
- Ⓕ Indoor unit
- Ⓖ Make the piping size large for grouped piping.
- Ⓗ Downward slope (1/100 or more)
- Ⓘ O. D. ø38 PVC TUBE for grouped piping. (9 mm or more insulation)

PEFY-W-VMA(2) model

- Ⓙ Up to 700 mm
- Ⓝ Drain socket (accessory)
- Ⓞ Horizontal or slightly upgradient

[PEFY-W-VMA model]

1. Insert the drain socket (accessory) into the drain port (insertion margin: 32mm). (Attach the hose with glue, and fix it with the band (small, accessory).)
2. Attach the drain pipe (O.D. ø32 PVC TUBE PV-25, field supply). (Attach the pipe with glue, and fix it with the band (small, accessory).)
3. Perform insulation work on the drain pipe (O.D. ø32 PVC TUBE PV-25) and on the socket (including elbow).
4. Check the drainage. (Refer to [Fig. 6.4.1])
5. Attach the insulating material, and fix it with the band (large, accessory) to insulate the drain port.

[Fig. 6.3.2] (P.5) *only on the PEFY-W-VMA/VMA2-A model

- Ⓐ Indoor unit
- Ⓑ Tie band (accessory)
- Ⓒ Visible part
- Ⓓ Insertion margin
- Ⓔ Drain socket (accessory)
- Ⓕ Drain pipe (O.D. ø32 PVC TUBE, field supply)
- Ⓖ Insulating material (field supply)
- Ⓗ Tie band (accessory)

[PEFY-W-VMAL model]

1. Insert the drain socket (accessory) into the drain port.
The connecting part between the indoor unit and the drain socket may be disconnected at the maintenance. Fix the part with the accessory band, not be adhered.
2. Attach the drain pipe (O.D. ø32 PVC TUBE, field supply).
(Attach the pipe with glue for the hard vinyl chloride pipe, and fix it with the band (small, accessory).)
3. Perform insulation work on the drain pipe (O.D. ø32 PVC TUBE) and on the socket (including elbow).

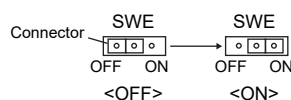
[Fig. 6.3.3] (P.5) *only on the PEFY-W-VMAL-A model

- Ⓐ Indoor unit
- Ⓑ Tie band (accessory)
- Ⓒ Band fixing part
- Ⓓ Insertion margin
- Ⓔ Drain socket (accessory)
- Ⓕ Drain pipe (O.D. ø32 PVC TUBE, field supply)
- Ⓖ Insulating material (field supply)

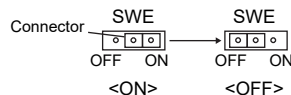
6.4. Confirming drain discharge

- ▶ Make sure that the drain-up mechanism operates normally for discharge and that there is no water leakage from the connections.
- Be sure to confirm the above in a period of heating operation.
- Be sure to confirm the above before ceiling work is done in the case of a new construction.

1. Remove the water supply port cover on the same side as the indoor unit piping.
2. Fill water into the feed water pump using a feed water tank. In filling, be sure to put the end of the pump or tank in a drain pan. (If the insertion is incomplete, water may flow over the machine.)
3. Perform the test run in cooling mode, or connect the connector to the ON side of SWE on the Indoor controller board. (The drain pump and the fan are forced to operate without any remote controller operation.) Make sure using a transparent hose that drain is discharged.



4. After confirmation, cancel the test run mode, and turn off the main power. If the connector is connected to the ON side of SWE, disconnect it and connect it to the OFF side, and attach the water supply port cover into its original position.



[Fig. 6.4.1] (P.5)

- Ⓐ Insert pump's end 2 to 4 cm.
- Ⓑ Remove the water supply port.
- Ⓒ About 2500 cc
- Ⓓ Water
- Ⓔ Filling port
- Ⓕ Screw

[Fig. 6.4.2] (P.5)

<Indoor controller board>

7. Connecting water pipe

Please observe the following precautions during installation.

7.1. Important notes on water pipework installation for connection with HBC unit

- The water pressure resistance of the water pipes in the heat source unit is 1.0 MPa [145 psi].
- Please connect the water pipework of each indoor unit to the correct port on the HBC. Failure to do so will result in incorrect running.
- Please list the indoor units on the naming plate in the HBC unit with addresses and end connection numbers.
- If the number of indoor units are less than the number of ports on the HBC, the unused ports can be capped. Without a cap, water will leak.
- Use the reverse-return method to insure proper pipe resistance to each unit.
- Provide some joints and bulbs around inlet/outlet of each unit for easy maintenance, checkup, and replacement.
- Install a suitable air vent on the water pipe. After flowing water through the pipe, vent any excess air.
- Secure the pipes with metal fitting, positioning them in locations to protect pipes against breakage and bending.
- Do not confuse the water intake and outlet piping. Error code 5102 will appear on the remote controller if a test run is performed with the pipework installed incorrectly (inlet connected to outlet and vice versa).
- This unit doesn't include a heater to prevent freezing within tubes. If the water flow is stopped on low ambient, drain the water out.
- The unused knockout holes should be closed and the refrigerant pipes, water pipes, power source and transmission wires access holes should be filled with putty.
- Install water pipe so that the water flow rate will be maintained.
- Wrap sealing tape as follows.
 - ① Wrap the joint with sealing tape following the direction of the threads (clockwise), do not wrap the tape over the edge.
 - ② Overlap the sealing tape by two-thirds to three-fourths of its width on each turn. Press the tape with your fingers so that it is tight against each thread.
 - ③ Do not wrap the 1.5th through 2nd farthest threads away from the pipe end.
- If there is a risk of freezing, carry out a procedure to prevent it.
- When connecting heat source unit water piping and on site water piping, apply liquid sealing material for water piping over the sealing tape before connection.
- Do not use steel pipes as water pipes.
 - Copper pipes are recommended.
- Install a strainer (40 mesh or more) on the pipe next to the valve to remove the foreign matters.
- Be sure to provide anti-dew condensation treatment on the inlet and outlet of the water pipes and on the valve. Provide an appropriate treatment on the end surface of the dew proofing material to keep condensation out.
- When water has been supplied to the water pipework, purge the system of air. The details of air purging can be found separately in the water circuit maintenance manual.
- Leave the pipe-holding sheet metal as it is (Fig. 7.3.2 ©). If the pipe is connected without the sheet metal in place, undue force may be applied to the pipe, and the pipe may become deformed.
- Be sure to braze the water pipes after covering a wet cloth to the insulation pipes of the units in order to prevent them from burning and shrinking by heat.** (There are some plastic parts in hydro unit.)
- Install the unit so that external force is not applied to the water pipes.**

7.2. Important notes on water pipework installation for connection with hydro unit

- Use water pipework with a design pressure of at least 1.0 MPa.
- When performing a water leak check, please do not allow the water pressure to go above 1.0 MPa.
- Perform a pressure test on the field-installed water pipes at a pressure equal to 1.5 times the design pressure. Before performing a pressure test, isolate the pipes from hydro unit and indoor units.
- Please connect the water pipework of each indoor unit to the correct port on the hydro unit. Failure to do so will result in incorrect running.
- Provide some joints and valves around inlet/outlet of each unit for easy maintenance, checkup, and replacement.

- Install a suitable air vent on the water pipe. After flowing water through the pipe, vent any excess air.
- After the completion of test run, make sure not to reintroduce air into the pipe.
- Secure the pipes with metal fitting, positioning them in locations to protect pipes against breakage and bending.
- Do not confuse the water intake and outlet piping especially when connecting the hydro unit.
(Error code 5102 will appear on the remote controller if a test run is performed with the pipework installed incorrectly (inlet connected to outlet and vice versa).)
- Install water pipe so that the water flow rate will be maintained.
- If there is a risk of freezing, carry out a procedure to prevent it.
- Use copper, plastic, steel, or stainless steel pipes for the water circuit. Furthermore, when using copper pipework, use a non-oxidative brazing method. Oxidation of the pipework will reduce the pump life. When using iron or stainless-steel pipework, ensure that rust from the pipework does not enter the unit.
- Connect the pipe and the unit so that the pipe does not interfere with maintenance and sufficient space is left for maintenance.
- Install a strainer (40 mesh or more) on the pipe next to the valve to remove the foreign matters.
- Be sure to provide anti-dew condensation treatment on the inlet and outlet of the water pipes and on the valve. Provide an appropriate treatment on the end surface of the dew proofing material to keep condensation out.
- Leave the pipe-holding sheet metal as it is (Fig. 7.3.2 ©). If the pipe is connected without the sheet metal in place, undue force may be applied to the pipe, and the pipe may become deformed.
- When water has been supplied to the water pipework, purge the system of air. The details of air purging can be found separately in the water circuit maintenance manual.
- Be sure to braze the water pipes after covering a wet cloth to the insulation pipes of the units in order to prevent them from burning and shrinking by heat.** (There are some plastic parts in hydro unit.)
- Install the unit so that external force is not applied to the water pipes.**

Note:

- Use caution not to mix up the water inlet and outlet.
- Install a coupling valve on the pipe to allow access for maintenance.
- Install a flexible joint on the pipe to keep the vibration of the unit from being transmitted to the pipe.
- Connect the pipes to the water pipes according to the local regulations.

7.3. Water pipe insulation for connection with HBC unit

- Connect the water pipes of each indoor unit to the same (correct) end connection numbers as indicated on the indoor unit connection section of each HBC unit. If connected to wrong end connection numbers, there will be no normal operation.
- List indoor unit model names in the name plate on the HBC unit control box (for identification purposes), and HBC unit end connection numbers and address numbers in the name plate on the indoor unit side.
Seal unused end connections using cover caps (sold separately). Not replacing on end cap will lead to water leakage.
- Be sure to add insulation work to water piping by covering water pipework separately with enough thickness heat-resistant polyethylene, so that no gap is observed in the joint between indoor unit and insulating material, and insulating materials themselves. When insulation work is insufficient, there is a possibility of condensation, etc. Pay special attention to insulation work in the ceiling plenum.

[Fig. 7.3.1] (P.6)

- Ⓐ Locally procured insulating material for pipes
- Ⓑ Bind here using band or tape.
- Ⓒ Do not leave any opening.
- Ⓓ Lap margin: more than 40 mm
- Ⓔ Insulating material (field supply)
- Ⓕ Unit side insulating material
- Ⓖ Depending on the type of joint selected, a gap may be left between the pipe cover on the unit side and the joint. If this is the case, fill the gap with another pipe cover (not supplied).

[Fig. 7.3.2] (P.6)

- Ⓐ Water pipe: To HBC/hydro unit
- Ⓑ Water pipe: From HBC/hydro unit
- Ⓒ Pipe-holding sheet metal

- Insulation materials for the pipes to be added on site must meet the following specifications:

HBC unit	
-indoor unit	20 mm or more

- This specification is based on copper for water piping. When using plastic pipework, choose a thickness based on the plastic pipe performance.

- Installation of pipes in a high-temperature high-humidity environment, such as the top floor of a building, may require the use of insulation materials thicker than the ones specified in the chart above.
 - When certain specifications presented by the client must be met, ensure that they also meet the specifications on the chart above.
- Expansion vessel
Install an expansion vessel to accommodate expanded water. (circuit protection valve set pressure: 600 kPa)
Expansion vessel selection criteria:
 - The water containment volume of the HBC.
 - The maximum water temperature is 60°C.
 - The minimum water temperature is 5°C.
 - The circuit protection valve set pressure is 370-490 kPa.
 - The circulation pump head pressure is 0.24 MPa.
 - Leakproof the water pipework, valves and drain pipework. Leakproof all the way to, and include pipe ends so that condensation cannot enter the insulated pipework.
 - Apply caulking around the ends of the insulation to prevent condensation getting between the pipework and insulation.
 - Add a drain valve so that the unit and pipework can be drained.
 - Ensure there are no gaps in the pipework insulation. Insulate the pipework right up to the unit.
 - Ensure that the gradient of the drain pan pipework is such that discharge can only blow out.
 - HBC water pipe connection sizes

Model name	Connection size		Pipe size		Water volume (ℓ)
	Water inlet	Water outlet	Water out	Water return	
PEFY-W20VMA(L)-A	O.D. 22 mm	O.D. 22 mm	I.D. ≥ 20 mm	I.D. ≥ 20 mm	0.7
PEFY-W25VMA(L)-A					0.7
PEFY-W32VMA(L)-A					0.7
PEFY-W40VMA(L)-A					1.0
PEFY-W50VMA(L)-A			I.D. ≥ 32 mm	I.D. ≥ 32 mm	2.0
PEFY-W63VMA(L)-A					2.0
PEFY-W71VMA(L)-A					2.0
PEFY-W80VMA(L)-A					2.6
PEFY-W100VMA(L)-A					3.2
PEFY-W125VMA(L)-A			I.D. ≥ 20 mm	I.D. ≥ 20 mm	2.0
PEFY-W20VMA2-A					2.0
PEFY-W25VMA2-A					2.0
PEFY-W32VMA2-A					2.0
PEFY-W40VMA2-A					3.5
PEFY-W50VMA2-A			I.D. ≥ 32 mm	I.D. ≥ 32 mm	3.5
PEFY-W63VMA2-A					3.5
PEFY-W71VMA2-A					3.5
PEFY-W80VMA2-A					3.5
PEFY-W100VMA2-A					3.5
PEFY-W125VMA2-A					3.5

[Fig. 7.3.3] (P.6)

- Ⓐ To outdoor unit
- Ⓑ End connection (brazing)
- Ⓒ HBC unit
- Ⓓ Indoor unit
- Ⓔ Twinning pipe (field supply)
- Ⓕ Up to three units for 1 branch hole; total capacity: below 80 (but in same mode, cooling/heating)

Note:***1 Connection of multiple indoor units with one connection (or joint pipe)**

- Total capacity of connectable indoor units: Less than 80
 - Number of connectable indoor units: Maximum 3 Sets
 - Selection of water piping
Select the size according to the total capacity of indoor units to be installed downstream.
 - Please group units that operate on 1 branch.
- Please refer to the [Fig. 7.3.4] when connecting the water supply.

[Fig. 7.3.4] (P.6)

- Ⓐ Indoor unit
- Ⓑ Water pipe: From HBC/hydro unit
- Ⓒ Water pipe: To HBC/hydro unit
- Ⓓ Strainer (40 mesh or more) (field supply)
- Ⓔ Shut off valve (field supply)

- Install a shut off valve and strainer in a place that is easy to operate and makes maintenance work easy.
- Apply insulation to the indoor unit pipework, strainer, shut off valve, and pressure reducing valve.
- Please do not use a corrosion inhibitor in the water system.

7.4. Water pipe insulation for connection with hydro unit**1. Thermal insulation work on pipes**

Cold (hot) water pipes require thermal insulation to prevent condensation on the pipe surface while especially in the cooling mode as well as heat emission from and penetration into the pipes.

- Be sure to add insulation work to water piping by covering water pipework separately with enough thickness heat-resistant polyethylene, so that no gap is observed in the joint between indoor unit and insulating material, and insulating materials themselves. When insulation work is insufficient, there is a possibility of condensation, etc. Pay special attention to insulation work in the ceiling plenum.

[Fig. 7.3.1] (P.6)

- Ⓐ Locally procured insulating material for pipes
- Ⓑ Bind here using band or tape.
- Ⓒ Do not leave any opening.
- Ⓓ Lap margin: more than 40 mm
- Ⓔ Insulating material (field supply)
- Ⓕ Unit side insulating material
- Ⓖ Depending on the type of joint selected, a gap may be left between the pipe cover on the unit side and the joint. If this is the case, fill the gap with another pipe cover (not supplied).

[Fig. 7.3.2] (P.6)

- Ⓐ Water pipe: To HBC/hydro unit
- Ⓑ Water pipe: From HBC/hydro unit
- Ⓒ Pipe-holding sheet metal

- Insulation materials for the pipes to be added on site must meet the following specifications:

Branch piping for indoor unit	20 mm or more
-------------------------------	---------------

- This specification is based on copper for water piping. When using plastic pipework, choose a thickness based on the plastic pipe performance.
 - Thermal insulation materials should have a thickness of 20 mm or larger.
 - Install a heater on site when pipes are installed outside where a temperature is 0°C or below and when the breaker may be turned off.
 - Installation of pipes in a high-temperature high-humidity environment, such as the top floor of a building, may require the use of insulation materials thicker than the ones specified in the chart above.
 - When certain specifications presented by the client must be met, ensure that they also meet the specifications on the chart above.
- Expansion vessel
Connect an expansion vessel to the expansion vessel connection port of the hydro unit or to the return water pipe.
 - Install an expansion vessel to accommodate expanded water.
 - The maximum water temperature is 60°C.
 - The minimum water temperature is 5°C.
 - The circuit protection valve set pressure is 0.8-0.96 MPa.
 - The circulation pump head pressure is 0.2 MPa. (CMH-WM250/350/500V-A)
 - Leakproof the water pipework, valves and drain pipework. Leakproof all the way to, and include pipe ends so that condensation cannot enter the insulated pipework.
 - Apply caulking around the ends of the insulation to prevent condensation getting between the pipework and insulation.
 - Add a drain valve so that the unit and pipework can be drained.
 - Ensure there are no gaps in the pipework insulation. Insulate the pipework right up to the unit.
 - Ensure that the gradient of the drain pan pipework is such that discharge can only blow out.

9. Hydro unit water pipe connection sizes and pipe sizes.

[Fig. 7.3.5] (P.6)

Model name	Connection size		Pipe size		Water volume (ℓ)
	Water inlet	Water outlet	Water out	Water return	
PEFY-W20VMA(L)-A	O.D. 22 mm	O.D. 22 mm	I.D. ≥ 20 mm	I.D. ≥ 20 mm	0.7
PEFY-W25VMA(L)-A					0.7
PEFY-W32VMA(L)-A					0.7
PEFY-W40VMA(L)-A					1.0
PEFY-W50VMA(L)-A			I.D. ≥ 32 mm	I.D. ≥ 32 mm	2.0
PEFY-W63VMA(L)-A					2.0
PEFY-W71VMA(L)-A					2.0
PEFY-W80VMA(L)-A					2.0
PEFY-W100VMA(L)-A			I.D. ≥ 20 mm	I.D. ≥ 20 mm	2.6
PEFY-W125VMA(L)-A					3.2
PEFY-W20VMA2-A					2.0
PEFY-W25VMA2-A					2.0
PEFY-W32VMA2-A					2.0
PEFY-W40VMA2-A					2.0
PEFY-W50VMA2-A			I.D. ≥ 32 mm	I.D. ≥ 32 mm	3.5
PEFY-W63VMA2-A					3.5
PEFY-W71VMA2-A					3.5
PEFY-W80VMA2-A					3.5
PEFY-W100VMA2-A					3.5
PEFY-W125VMA2-A					3.5

* If the length of branched water piping on W50 equals or exceeds 40 m, use pipes with an inner diameter of 30 mm or larger.

- Ⓐ To outdoor unit
- Ⓑ End connection
- Ⓒ Hydro unit
- Ⓓ To main piping
- Ⓔ Indoor unit
- Ⓕ Auto air vent valve (Highest point on the water pipe) (supplied)

10. Please refer to the [Fig. 7.3.4] when connecting the water supply.

[Fig. 7.3.4] (P.6)

- Ⓐ Indoor unit
- Ⓑ Water pipe: To HBC/hydro unit
- Ⓒ Strainer (40 mesh or more) (field supply)
- Ⓓ Shut off valve (field supply)
- Ⓔ Water pipe: From HBC/hydro unit

11. Install a shut off valve and strainer in a place that is easy to operate and makes maintenance work easy.

12. Apply insulation to the indoor unit pipework, strainer, shut off valve, and pressure reducing valve.

13. Please do not use a corrosion inhibitor in the water system.

7.5. Water treatment and quality control

To preserve water quality, use the closed type of water circuit. When the circulating water quality is poor, the water heat exchanger can develop scales, leading to a reduction in heat-exchange power and possible corrosion. Pay careful attention to water processing and water quality control when installing the water circulation system.

- Removing of foreign objects or impurities within the pipes.

During installation, make sure that foreign objects, such as welding fragments, sealant particles, or rust, do not enter the pipes.

- Water Quality Processing

① Depending on the quality of the cold-temperature water used in the air conditioner, the copper piping of the heat exchanger may corrode.

Regular water quality processing is recommended.

If a water supply tank is installed, keep air contact to a minimum, and keep the level of dissolved oxygen in the water no higher than 1mg/ℓ.

② Water quality standard

Items		Low to mid-range temperature water system		Tendency	
		Recirculating water [20<T<60°C] [68<T<140°F]	Make-up water	Corrosive	Scale-forming
Standard items	pH (25°C) [77°F]	7.0 – 8.0	7.0 – 8.0	○	○
	Electric conductivity (mS/m) (25°C) [77°F] (μS/cm) (25°C) [77°F]	30 or less [300 or less]	30 or less [300 or less]	○	○
	Chloride ion (mg Cl-/ℓ)	50 or less	50 or less	○	
	Sulfate ion (mg SO ₄ ²⁻ /ℓ)	50 or less	50 or less	○	
	Acid consumption (pH4.8) (mg CaCO ₃ /ℓ)	50 or less	50 or less		○
	Total hardness (mg CaCO ₃ /ℓ)	70 or less	70 or less		○
	Calcium hardness (mg CaCO ₃ /ℓ)	50 or less	50 or less		○
	Ionic silica (mg SiO ₂ /ℓ)	30 or less	30 or less		○
	Iron (mg Fe/ℓ)	1.0 or less	0.3 or less	○	○
	Copper (mg Cu/ℓ)	1.0 or less	0.1 or less	○	
Reference items	Sulfide ion (mg S ²⁻ /ℓ)	not to be detected	not to be detected	○	
	Ammonium ion (mg NH ₄ ⁺ /ℓ)	0.3 or less	0.1 or less	○	
	Residual chlorine (mg Cl/ℓ)	0.25 or less	0.3 or less	○	
	Free carbon dioxide (mg CO ₂ /ℓ)	0.4 or less	4.0 or less	○	
	Ryzner stability index	6.0 – 7.0	–	○	○

Reference: Guideline of Water Quality for Refrigeration and Air Conditioning Equipment. (JRA GL02E-1994)

③ Consult with a specialist about water quality control methods and calculations before using anti-corrosive solutions.

④ When replacing a previously installed air conditioning device (even when only the heat exchanger is being replaced), first conduct a water quality analysis and check for possible corrosion.

Corrosion can occur in cold-water systems even if there has been no prior signs of corrosion.

If the water quality level has dropped, adjust water quality before replacing the unit.

en

- In connecting duct, insert canvas duct between unit and duct.
- Use incombustible material for duct parts.
- Provide full insulation to inlet duct flange and outlet duct to prevent condensation.
- Be sure to change the position of air filter to the position where it can be serviced.

[Fig. 8.0.1] (P.7)

- <A> In case of rear inlet
 In case of bottom inlet
- | | |
|--|-----------------|
| (A) Duct | (B) Air inlet |
| (C) Access door | (D) Canvas duct |
| (E) Ceiling surface | (F) Air outlet |
| (G) Leave distance enough to prevent short cycle | (H) Min. 200 mm |

- Procedure for changing the rear inlet to the bottom inlet.

⚠ Caution:

When the duct is connected to the inlet at the bottom of the unit, the sound pressure level will be greater by approximately 10 dB than when the duct is connected to the inlet at the back of the unit.

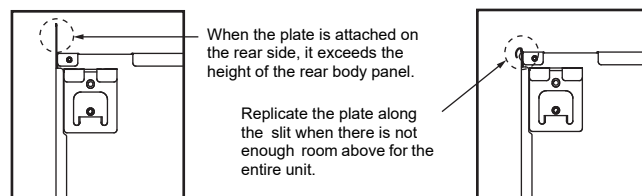
For this reason, it is recommended to connect the duct to the back inlet.

When using the inlet at the bottom of the unit, offset the position of the inlet on the indoor unit relative to the inlet on the ceiling as shown in Figures <A> and to minimize noise.

[Fig. 8.0.2] (P.7)

- Ⓐ Filter Ⓑ Bottom plate

1. Remove air filter. (First remove filter lock screw.)
2. Remove the bottom plate.
3. Fit the bottom plate to the rear of the body. **[Fig. 8.0.3] (P.7)**
(Position of lug-holes on the plate are different from those for rear inlet.)



4. Fit filter to the underside of the body.
(Be careful of which side of the filter to fit.) **[Fig. 8.0.4] (P.7)**

[Fig. 8.0.4] (P.7)

- ④ Nail for the rear inlet

 Caution:

- Inlet duct of 850 mm or more should be constructed.
To connect the air conditioner main body and the duct for potential equalization.
- To reduce the risk of injury from metal sheet edges, wear protective gloves.
- To connect the air conditioner main body and the duct for potential equalization.
- The noise from the intake will increase dramatically if intake is fitted directly beneath the main body. Intake should therefore be installed as far away from the main body as possible.
Particular care is required when using it with bottom inlet specifications.
- Install sufficient thermal insulation to prevent condensation forming on outlet duct flanges and outlet ducts.
- Keep the distance between the inlet grille and the fan over 850 mm. If it is less than 850 mm, install a safety guard not to touch the fan.
- To avoid electrical noise interference, do not run transmission lines at the bottom of the unit.

9. Electrical wiring

Precautions on electrical wiring

 Warning:

Electrical work should be done by qualified electrical engineers in accordance with “Engineering Standards For Electrical Installation” and supplied installation manuals. Special circuits should also be used. If the power circuit lacks capacity or has an installation failure, it may cause a risk of electric shock or fire.

1. Be sure to install an earth leakage breaker to the power.
2. Install the unit to prevent that any of the control circuit cables (remote controller, transmission cables) is brought in direct contact with the power cable outside the unit.
3. Ensure that there is no slack on all wire connections.
4. Some cables (power, remote controller, transmission cables) above the ceiling may be bitten by mouses. Use as many metal pipes as possible to insert the cables into them for protection.

Transmission cable specifications

	Transmission cables	ME Remote controller cables	MA Remote controller cables
Type of cable	Shielding wire (2-core) CVVS, CPEVS or MVVS	Sheathed 2-core cable (unshielded) CVV	
Cable diameter	More than 1.25 mm ²	0.3 – 1.25 mm ² (0.75 – 1.25 mm ²)*1	0.3 – 1.25 mm ² (0.75 – 1.25 mm ²)*1
Remarks	<p>Max length: 200 m</p> <p>Maximum length of transmission lines for centralized control and indoor/outdoor transmission lines (Maximum length via indoor units): 500 m MAX</p> <p>The maximum length of the wiring between power supply unit for transmission lines (on the transmission lines for centralized control) and each outdoor unit and system controller is 200 m.</p>	When 10 m is exceeded, use cables with the same specification as transmission cables.	Max length: 200 m

*1 Connected with simple remote controller.

CVVS, MVVS: PVC insulated PVC jacketed shielded control cable
CPEVS: PE insulated PVC jacketed shielded communication cable
CVV: PVC insulated PVC sheathed control cable

9.1. Power supply wiring

- Use dedicated power supplies for the outdoor unit and indoor unit.
- Bear in mind ambient conditions (ambient temperature, direct sunlight, rain water, etc.) when proceeding with the wiring and connections.
- The wire size is the minimum value for metal conduit wiring. If the voltage drops, use a wire that is one rank thicker in diameter. Make sure the power-supply voltage does not drop more than 10%.
- Specific wiring requirements should adhere to the wiring regulations of the region.
- Power supply cords of appliances shall not be lighter than design 245 IEC 57, 227 IEC 57, 245 IEC 53 or 227 IEC 53.
- A switch with at least 3 mm contact separation in each pole shall be provided by the Air conditioner installation.

[Fig. 9.1.1] (P.7)

- Ⓐ Ground-fault interrupter
- Ⓑ Local switch/Wiring breaker
- Ⓒ Indoor unit
- Ⓓ Pull box

Total operating current of the Indoor unit	Minimum wire thickness (mm ²)			Ground-fault interrupter *1	Local switch (A)		Breaker for wiring (A) (Non-fuse breaker)
	Main cable	Branch	Ground		Capacity	Fuse	
F0 = 16 A or less *2	1.5	1.5	1.5	20 A current sensitivity *3	16	16	20
F0 = 25 A or less *2	2.5	2.5	2.5	30 A current sensitivity *3	25	25	30
F0 = 32 A or less *2	4.0	4.0	4.0	40 A current sensitivity *3	32	32	40

Apply to IEC61000-3-3 about Max. Permissible System Impedance.

*1 The Ground-fault interrupter should support Inverter circuit.

The Ground-fault interrupter should combine using of local switch or wiring breaker.

*2 Please take the larger of F1 or F2 as the value for F0.

F1 = Total operating maximum current of the indoor units × 1.2

F2 = {V1 × (Quantity of Type1)/C} + {V1 × (Quantity of Type2)/C} + {V1 × (Quantity of Type3)/C} + {V1 × (Quantity of Others)/C}

Indoor unit		V1	V2
Type1	PEFY-VMA	18.6	3.0

C : Multiple of tripping current at tripping time 0.01s

Please pick up "C" from the tripping characteristic of the breaker.

<Example of "F2" calculation>

*Condition PEFY-VMA × 6, C = 8 (refer to right sample chart)

F2 = 18.6 × 6/8

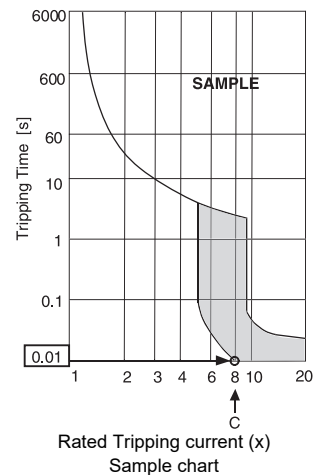
= 13.95

→ 16 A breaker (Tripping current = 8 × 16 A at 0.01s)

*3 Current sensitivity is calculated using the following formula.

G1 = (V2 × Quantity of Type1) + (V3 × Wire length [km])

G1	Current sensitivity	Wire thickness	V3
30 or less	30 mA 0.1 sec or less	1.5 mm ²	48
100 or less	100 mA 0.1 sec or less	2.5 mm ²	56
		4.0 mm ²	66



⚠ Warning:

- Be sure to use specified wires for connections and ensure no external force is imparted to terminal connections. If connections are not fixed firmly, heating or fire may result.
- Be sure to use the appropriate type of overcurrent protection switch. Note that generated overcurrent may include some amount of direct current.

⚠ Caution:

- Some installation sites may require attachment of an earth leakage breaker for the inverter. If no earth leakage breaker is installed, there is a danger of electric shock.
- Do not use anything other than the correct capacity breaker and fuse. Using fuse, wire or copper wire with too large capacity may cause a risk of malfunction or fire.

Notes:

- This device is intended for the connection to a power supply system with a maximum permissible system impedance (Refer to IEC61000-3-3.) at the interface point (power service box) of the user's supply.
- The user must ensure that this device is connected only to a power supply system which fulfils the requirement above.
If necessary, the user can ask the public power supply company for the system impedance at the interface point.

9.2. Connecting remote controller, indoor and outdoor transmission cables

- Connect indoor unit TB5 and outdoor unit TB3. (Non-polarized 2-wire)
The "S" on indoor unit TB5 is a shielding wire connection. For specifications about the connecting cables, refer to the outdoor unit installation manual.
- Install a remote controller following the manual supplied with the remote controller.
- Connect the "1" and "2" on indoor unit TB15 to a MA remote controller. (Non-polarized 2-wire)
- Connect the "M1" and "M2" on indoor unit TB5 to a M-NET remote controller. (Non-polarized 2-wire)
- Connect the remote controller's transmission cable within 10 m using a 0.75 mm² core cable. If the distance is more than 10 m, use a 1.25 mm² junction cable.

[Fig. 9.2.1] (P.7) MA Remote controller

[Fig. 9.2.2] (P.7) M-NET Remote controller

- Ⓐ Terminal block for indoor transmission cable
 - Ⓑ Terminal block for outdoor transmission cable
 - Ⓒ Remote controller
- DC 9 to 13 V between 1 and 2 (MA remote controller)
- DC 24 to 30 V between M1 and M2 (M-NET remote controller)

[Fig. 9.2.3] (P.8) MA Remote controller

[Fig. 9.2.4] (P.8) M-NET Remote controller

- Ⓐ Non-polarized
 - Ⓑ TB15
 - Ⓒ Remote Controller
 - Ⓓ TB5
- The MA remote controller and the M-NET remote controller cannot be used at the same time or interchangeably.

Caution:

Install wiring so that it is not tight and under tension. Wiring under tension may break, or overheat and burn.

9.3. Connecting electrical connections

Please identify the model name of the operation manual attached on the terminal box cover with that shown on the rating name plate.

1. Remove the screw (1pc) holding the cover to dismount the cover.

[Fig. 9.3.1] (P.8)

- Ⓐ Screw holding cover (1pc)
 - Ⓑ Cover

2. Open knockout holes
(Recommend to use a screwdriver or the like for this work.)

[Fig. 9.3.2] (P.8)

- Ⓒ Terminal box
 - Ⓓ Knockout hole
 - Ⓔ Remove

3. Fix power source wiring to terminal box by using buffer bushing for tensile force. (PG connection or the like.) Connect transmission wiring to transmission terminal block through the knockout hole of terminal box using ordinary bushing.

[Fig. 9.3.3] (P.8)

- Ⓕ Use PG bushing to keep the weight of the cable and external force from being applied to the power supply terminal connector. Use a cable tie to secure the cable.
 - Ⓖ Power source wiring
 - Ⓗ Use ordinary bushing
 - Ⓘ Transmission wiring

4. Connect the power source, Earth, transmission and remote controller wiring. The dismounting of the terminal box is not needed.

[Fig. 9.3.4] (P.8)

- Ⓙ Terminal block for power source
 - Ⓚ Terminal block for indoor transmission
 - Ⓛ Terminal block for remote controller

[Shield wire connection]

[Fig. 9.3.5] (P.8)

- Ⓜ Terminal block
 - Ⓝ Shield wire
 - Ⓞ The earth wire from two cables are connected together to the S terminal. (Dead-end connection)
 - Ⓟ Insulation tape (To keep the earth wire of the shielded cable from coming in contact with the transmission terminal)
- Ⓠ Round terminal

5. After wiring is complete, make sure again that there is no slack on the connections, and attach the cover onto the terminal box in the reverse order of removal.

Notes:

- Do not pinch the cables or wires when attaching the terminal box cover. Doing so may cause a risk of disconnection.
- When accommodating the terminal box, make sure that the connectors on the box side are not removed. If removed, it cannot operate normally.

9.4. External I/O specifications

Caution:

1. Wiring should be covered by insulation tube with supplementary insulation.
2. Use relays or switches with IEC or equivalent standard.
3. The electric strength between accessible parts and control circuit should have 2750 V or more.

9.5. Selecting the external static pressure

Five levels of external static pressure are available for selection.

Set the setting either by using the switches on the control board (SW21-1, SW21-2, and SW21-5) or from the function selection screen on the remote controller.

[Fig. 9.5.1] (P.8)

<Indoor controller board>

Notes:

- When the static pressure setting was set from the remote controller, the actual setting and the switch setting on the control board may not match because the latest setting from the remote controller overrides the previous setting. To check the latest static pressure setting, check it on the remote controller, not on the switch.
- If the static pressure setting for the duct is lower than that for the unit, the fan of the unit may repeat start/stop, and the outdoor unit may remain in a stopped state. Match the static pressure settings for the unit to that for the duct.

► To set the external static pressure with the switches on the control board

External static pressure	SW21-1	SW21-2	SW21-5	Initial setting
W20-W63VMA/W20-W40VMA2: 35 Pa W71-W125VMA/W50-W125VMA2: 40 Pa	OFF	OFF	OFF	○ W20-W100VMA W20-W40VMA2
50 Pa	ON	OFF	OFF	○ W125VMA W50-W125VMA2
70 Pa	OFF	ON	ON	
100 Pa	OFF	OFF	ON	
150 Pa	ON	OFF	ON	

► To set the external static pressure from the function selection screen on the remote controller (PAR-33MAA, PAR-40MAA)

Follow the instructions below and the instructions detailed in the remote controller manual for how to set the switches.

- Set the function setting No. 32 (Switch setting/Function selection) to "2".
- Set the function setting No. 8 and No. 10 to appropriate values, according to the external static pressure.

Selection	Function setting No.	Initial setting	Current setting
	No. 32		
Switch setting	1	○	
Function selection	2		

External static pressure	Function setting No.		Initial setting	Current setting
	No. 8	No. 10		
W20-W63VMA/W20-W40VMA2: 35 Pa W71-W125VMA/W50-W125VMA2: 40 Pa	2	1	○ W20-W100VMA W20-W40VMA2	
50 Pa	3	1	○ W125VMA W50-W125VMA2	
70 Pa	1	2		
100 Pa	2	2		
150 Pa	3	2		

[Important]

Be sure to write down the settings for all functions in the "Current setting" row if any of the initial settings has been changed.

9.6. Setting addresses

(Be sure to operate with the main power turned OFF.)

[Fig. 9.5.1] (P.8)

<Indoor controller board>

- There are two types of rotary switch setting available: setting addresses 1 to 9 and over 10, and setting branch numbers.
 - How to set addresses
Example: If Address is "3", remain SW12 (for over 10) at "0", and match SW11 (for 1 to 9) with "3".
 - How to set branch numbers SW14 (Series R2 only)
The branch number assigned to each indoor unit is the port number of the BC controller to which the indoor unit is connected.
Leave it to "0" on the non-R2 series of units.
- The rotary switches are all set to "0" when shipped from the factory. These switches can be used to set unit addresses and branch numbers at will.
- The determination of indoor unit addresses varies with the system at site. Set them referring to the Data Book.

9.7. Sensing room temperature with the built-in sensor in a remote controller

If you want to sense room temperature with the built-in sensor in a remote controller, set SW1-1 on the control board to "ON". The setting of SW1-7 and SW1-8 as necessary also makes it possible to adjust the air flow at a time when the heating thermometer is OFF.

9.8. Changing the power voltage setting

(Be sure to operate with the main power turned OFF.)

[Fig. 9.5.1] (P.8)

Please set the switch SW21 according to the power voltage.

- Set SW21-6 to OFF side when the power supply is 240 volts.
- When the power supply is 220 and 230 volts, set SW21-6 to ON side.

9.9. Electrical characteristics

Symbols : MCA : Max. Circuit Amps (= 1.25 x FLA) FLA : Full Load Amps
IFM : Indoor Fan Motor Output : Fan motor rated output

Model name	Power supply			IFM	
	Volts / Hz	Range +-10%	MCA (A)	Output (kW)	FLA (A)
PEFY-W20VMA(L)-A	220–240 V / 50 Hz	Max.: 264 V Min.: 198 V	0.93	0.085	0.74
PEFY-W25VMA(L)-A			0.93	0.085	0.74
PEFY-W32VMA(L)-A			1.19	0.085	0.95
PEFY-W40VMA(L)-A			1.45	0.121	1.16
PEFY-W50VMA(L)-A			2.35	0.121	1.88
PEFY-W63VMA(L)-A			2.35	0.121	1.88
PEFY-W71VMA(L)-A			2.35	0.121	1.88
PEFY-W80VMA(L)-A			2.35	0.121	1.88
PEFY-W100VMA(L)-A			2.81	0.300	2.25
PEFY-W125VMA(L)-A			2.93	0.300	2.34
PEFY-W20VMA2-A			2.35	0.121	1.88
PEFY-W25VMA2-A			2.35	0.121	1.88
PEFY-W32VMA2-A			2.35	0.121	1.88
PEFY-W40VMA2-A			2.35	0.121	1.88
PEFY-W50VMA2-A			3.29	0.300	2.63
PEFY-W63VMA2-A			3.29	0.300	2.63
PEFY-W71VMA2-A			3.29	0.300	2.63
PEFY-W80VMA2-A			3.29	0.300	2.63
PEFY-W100VMA2-A			3.29	0.300	2.63
PEFY-W125VMA2-A			3.29	0.300	2.63

Refer to Data Book for other models.



AIR CONDITIONER INDOOR UNIT
MODEL _____

SERVICE REF. _____

OPERATE	COOLING			HEATING		
RATED VOLTAGE ~ V	220	230	240	220	230	240
FREQUENCY Hz	50	50	50	50	50	50
CAPACITY kW						
RATED INPUT kW						
RATED CURRENT A						

ALLOWABLE VOLTAGE $\pm 10\%$

CONTROL RATING DC30V

FAN MOTOR kW

REFRIGERANT WATER

IP CODE IP20

WEIGHT kg

ALLOWABLE PRESSURE

SERIAL NO. _____

YEAR OF MANUFACTURE _____

mitsubishi electric corporation

MANUFACTURER: MITSUBISHI ELECTRIC AIR CONDITIONING SYSTEMS EUROPE LTD.
NETTLEHILL ROAD HOUSTOUN INDUSTRIAL ESTATE
LIVINGSTON EH54 5EQ SCOTLAND, UNITED KINGDOM
MADE IN UNITED KINGDOM

2SP

This product is designed and intended for use in the residential,
commercial and light-industrial environment.

The product at hand is
based on the following
EU regulations:

- Low Voltage Directive 2014/35/EU
- Electromagnetic Compatibility Directive 2014/30/EU
- Machinery Directive 2006/42/EC

Please be sure to put the contact address/telephone number on
this manual before handing it to the customer.

mitsubishi **ELECTRIC CORPORATION**

HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN